



# FL-TallySheet

## Digitalisation solution for manual visual inspection

The 'FL-TallySheet' is a standard application from RETEL which provides a complete GMP-compliant solution for the digitalisation and enhancement of visual inspections of primary pharmaceutical packaging (e. g. vials, syringes).

**With RETEL, you can implement the following business cases in precise accordance with your needs:**

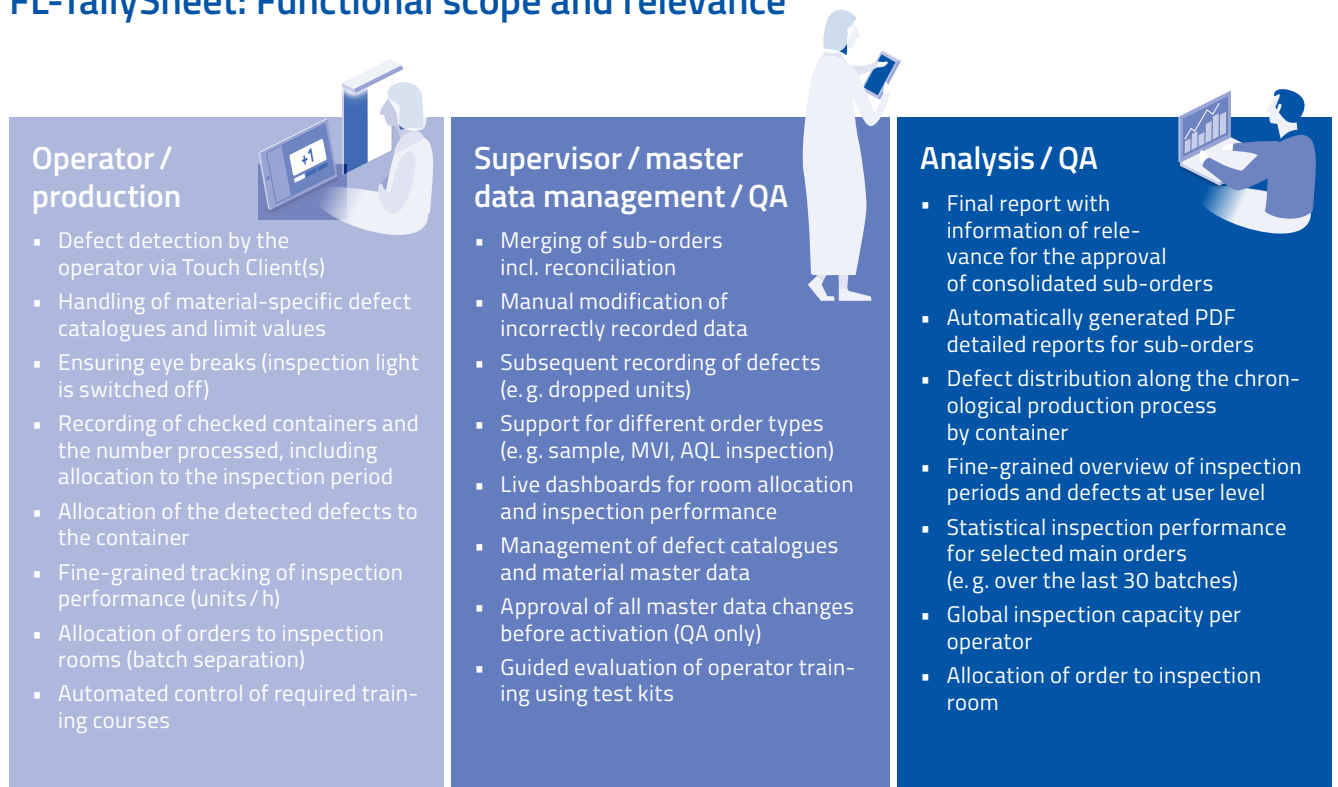
- Reduction of human errors when logging 'defects'
- Simplification of manual or spreadsheet-based calculations
- Elimination of time-consuming corrections and reviews
- Replacement of paper-based documentation
- Improved compliance via automated verification of eye breaks, inspection times and training, as well as data integrity.
- Enables advanced analyses of data captured
- Integration of semi-automatic and fully automatic visual inspection machines
- Complete integration of the solution into the customer's system landscape
- Data exchange with higher-level systems (ERP, MES, DMS, Data Historian)

### Abbreviations

<b>FL</b>	FactoryLayer <sup>®</sup>
<b>MVI</b>	Manual Visual Inspection
<b>MES</b>	Manufacturing Execution System
<b>ERP</b>	Enterprise Resource Planning
<b>DMS</b>	Document Management System



## FL-TallySheet: Functional scope and relevance



### RETEL offers you ...

- Digitalisation and replacement of paper-based MVI documentation
- The ability to carry out advanced analyses in the MVI process
- Data exchange with higher-level systems (MES, ERP, DMS, Data Historian)
- Project development from the concept to the operating stage
- A validated and expandable software solution
- After-sales services throughout the entire system life cycle (SLA)



By collaborating directly with the end user and drawing on our many years of experience in process design, we are able to develop a practical and reliable software solution for paperless, manual visual inspection.